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United States Patent [19]**Stahl**[11] **Patent Number:** **5,902,667**[45] **Date of Patent:** **May 11, 1999**[54] **IMPRESSED EMBLEM AND METHOD**[75] **Inventor:** **Brett A. Stahl**, Harrison Township,
Mich.[73] **Assignee:** **Stahls', Inc.**, St. Clair Shores, Mich.[21] **Appl. No.:** **08/595,639**[22] **Filed:** **Feb. 2, 1996**[51] **Int. Cl.⁶** **B32B 3/00**[52] **U.S. Cl.** **428/195; 428/411.1; 428/423.1;**
428/425.1; 428/447; 428/488.4; 428/537.5;
428/913, 156/60, 156/304.6, 156/306.3[58] **Field of Search** **156/212, 60, 304.6,**
156/306.3; 428/195, 204, 488.1, 913, 914,
411.1, 423.1, 425.1, 447, 488.4, 537.5[56] **References Cited****U.S. PATENT DOCUMENTS****3,657,060 4/1972 Haigh .**

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An impressed emblem is disclosed which includes a cover sheet which is used together with heat and pressure to impress a desired pattern on an emblem. The emblem can also be impressed with a pattern and simultaneously heat-sealed onto a desired substrate.